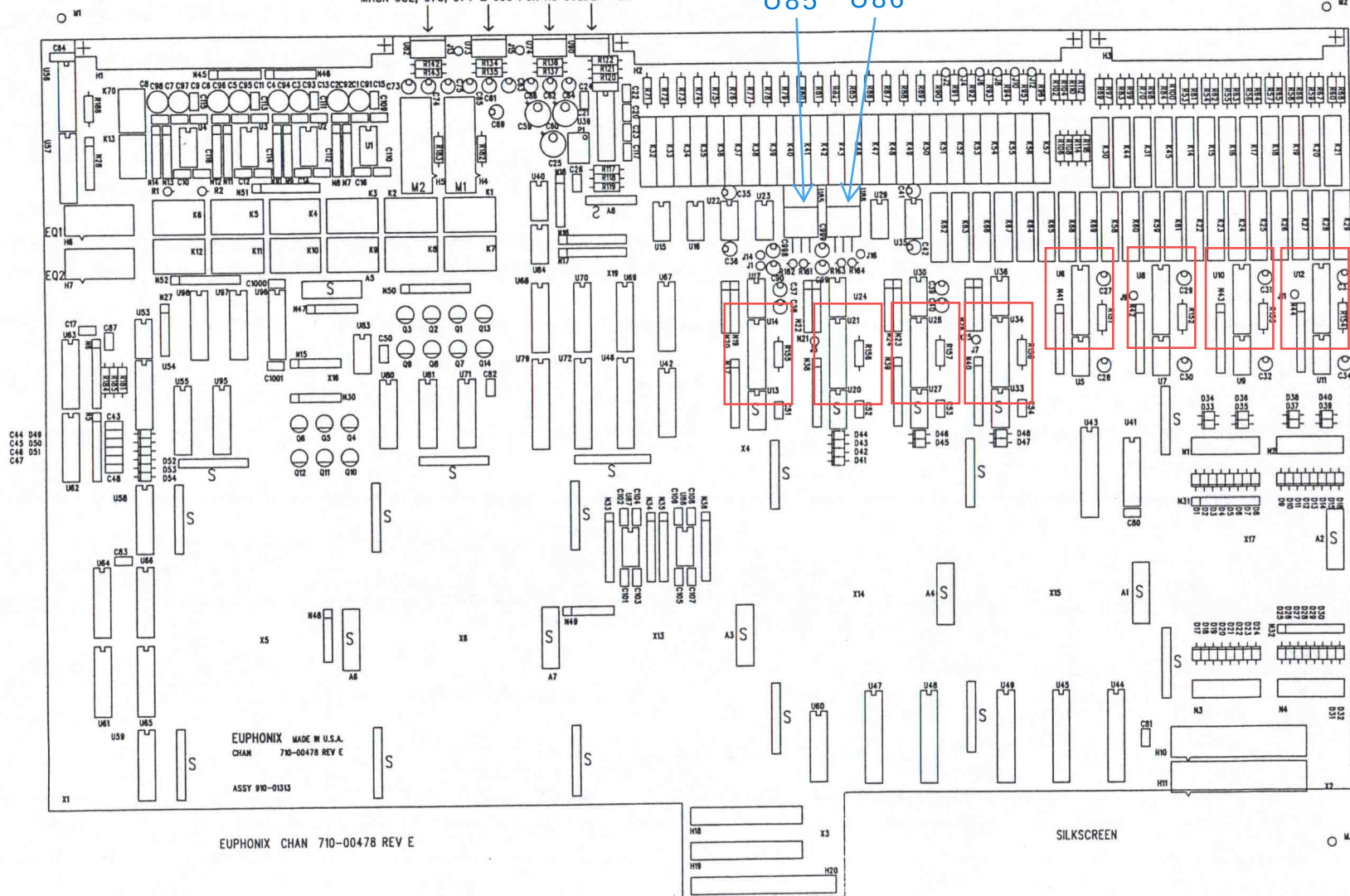


T0-220 PARTS, (QTY 4), STUFFED DURING FINAL ASSEMBLY
MASK U82, U73, U74 & U90 FOR NO SOLDER FILL.

U85 U86



ASSEMBLY NOTES :-

1. BEND Q1-Q14 FLAT SO THAT THE FLAT SIDE TOUCHES THE PCB.
2. MASK THE FOLLOWING PARTS FOR NO SOLDER FILL :-
U73, U74, U82, U90, THE 4 MOUNTING HOLES AND THE 8 HOLES WHICH LIE UNDER THE SOURCE & METER BOARDS.
3. SCREW H1, H2 & H3 TO PCB BEFORE SOLDERING.
4. U85 & U86 ARE MOUNTED TO THE PCB VIA PLASTIC STANDOFFS PART NO. 002-01200.
5. C101 TO C108 ARE NOT FITTED.
6. USE 22AWG BLACK WIRE TO JUMPER THE FOLLOWING PADS :-
J1 TO J2
J1 TO J6
J5 TO J6
J7 TO J8
J9 TO J10
J11 TO J12
J13 TO J14
J15 TO J16
7. S INDICATES SOCKETED PART.
8. ECO 1263 E0 .. PROD REL
ECO 1280 E1 .. BOW CHANGE
ECO 1349 E2 .. BOARD MOD
ECO 1420 E3 .. BOW CHANGE
ECO 1465 E4 .. BOARD MOD
ECO 1465 E4 .. BOW CHANGE